



Reliable Service & Quality Since 1974

Commercial and Residential Chain-Link Fabric

Operating 120 weaving machines in 8 locations, we produce chain link fabric ranging from 2 to 20 feet in height. Rolls are available in 25, 50 and 100 feet long depending on gauge and mesh.

Contact a local branch or your sales person for more information.



OnGuard™
Chain Link & Gates



HOW FABRIC IS MADE



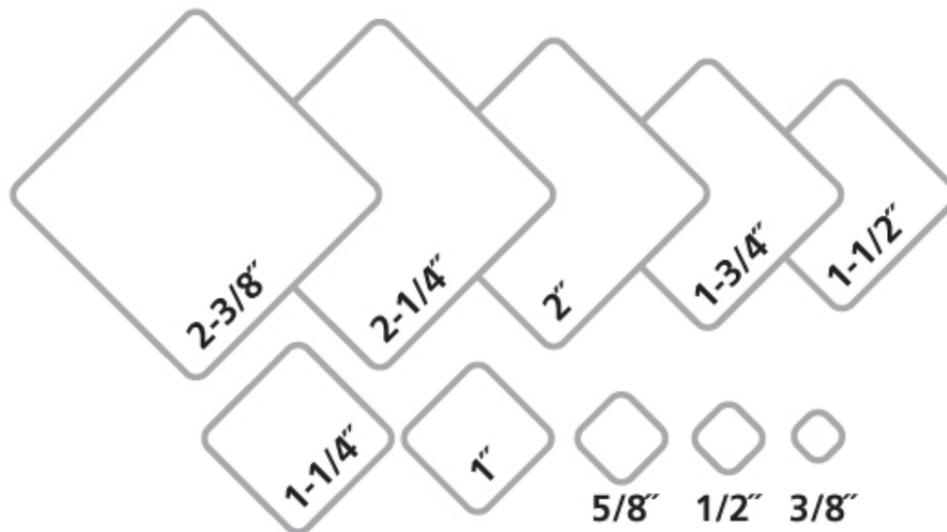
HOW HOT DIP FABRIC IS MADE



WARRANTY

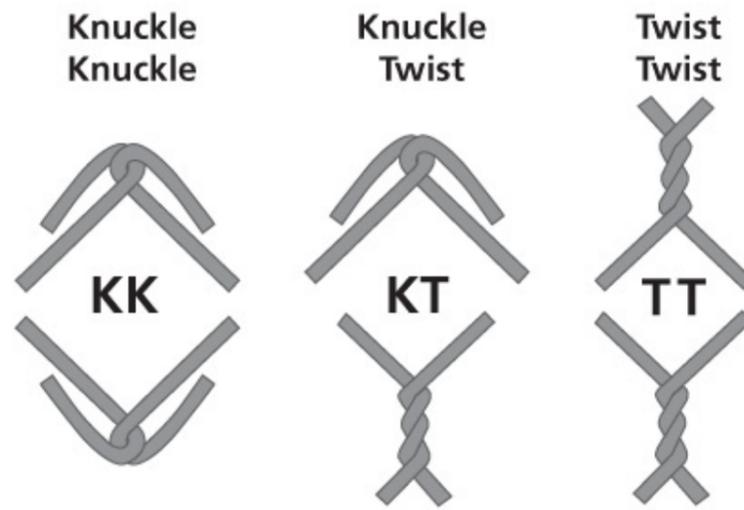
Mesh Options

Ranging from 3/8 to 2-3/8 inch mesh, we can customize any fabric size you need to meet your job specifications.



Selvage Options

Selvage describes the finish of the ends. Knuckle means the ends of the wire are folded over. Twist means the wire is twisted together.



Finished Wire Colors

Our standard finished wire colors are galvanized, 2oz and aluminized.
Contact a local branch or your sales person for more information.



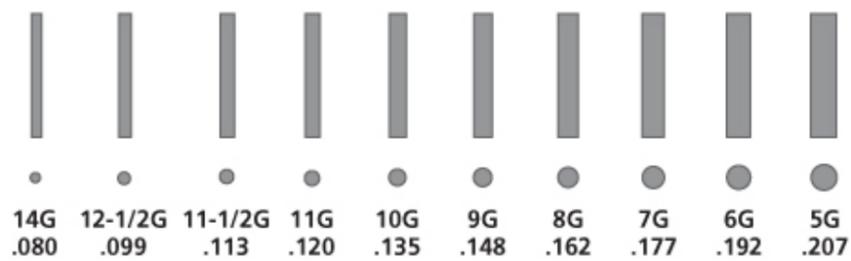
Standard Fabric Colors

Our standard fabric colors are black, brown, green, and woodland.
Contact a local branch or your sales person for more information.



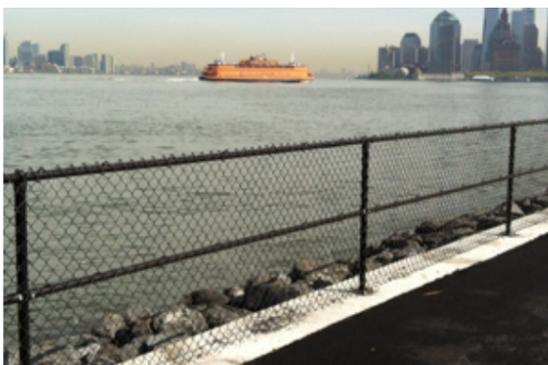
Wire Gauges

SPS can make chain link fabric in any of the below gauges.
The most common gauges are 6, 9 and 11-1/2.



Wire Coating

SPS products a wide variety of fabric coating types: Hot-dipped (GAW) 1.2 & 2.0oz, Pre-galv (GBW) Class 1, 3, & 4.
Colored fabric: 2B (Bonded and Fused), 2A, Extruded. Also, we supply Aluminized, and Aluminum fabric. Please call for details.

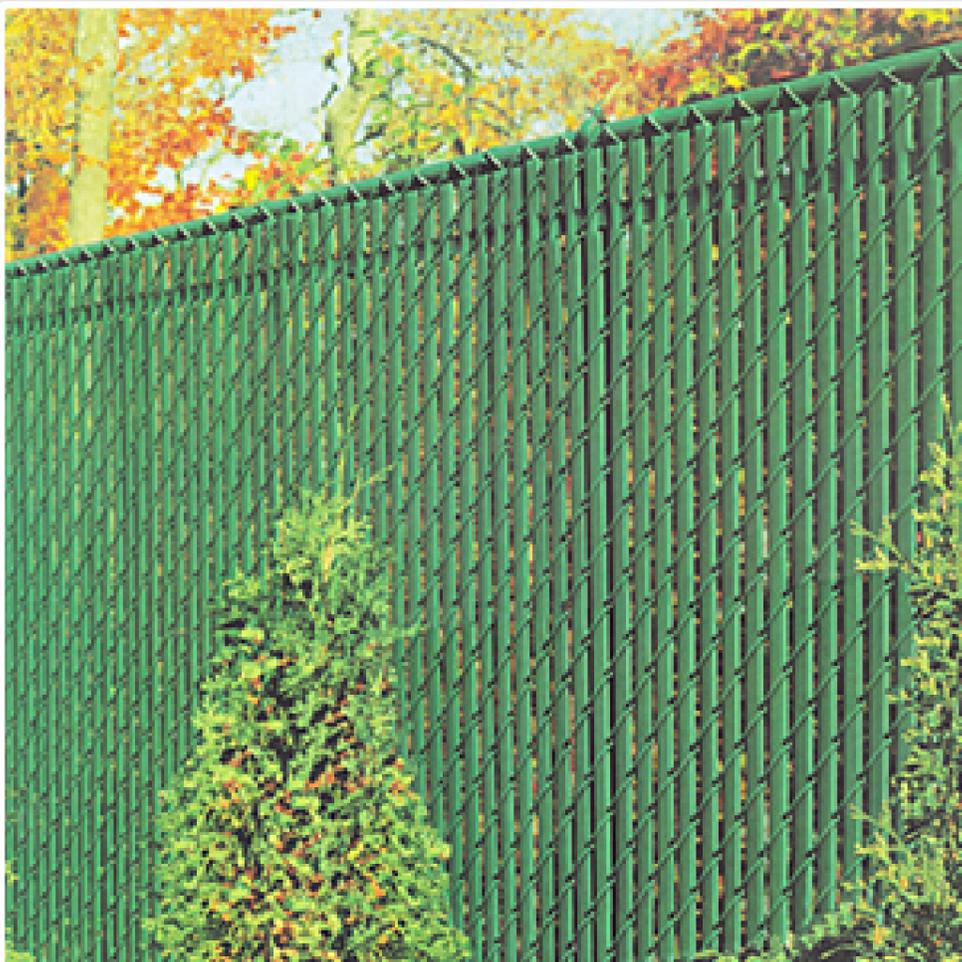




[Privacy Slat Bottom Lock](#)



[Privacy Slat Bottom Winged](#)



[Privacy Slat Top Lock](#)



[Safety Top Cap](#)



[Safety Top Cap](#)

LOCATIONS:

Russell Springs KY
Warrior AL
Manchester CT
Melbourne FL
Winder GA
Port Allen LA
Bladensburg MD
Wyoming MI
Minneapolis MN
Kansas City MO

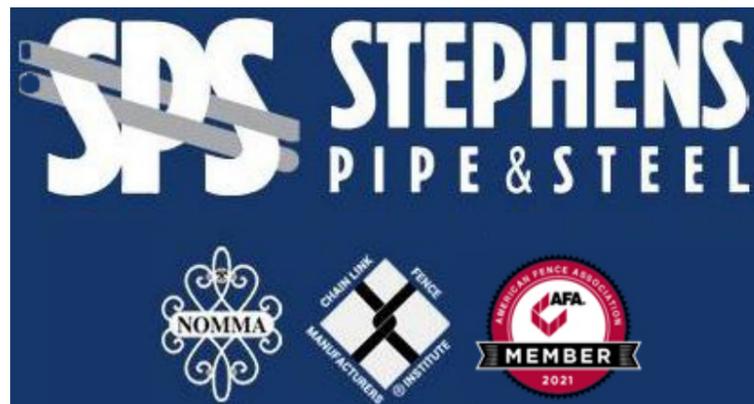
Greensboro NC
Columbus OH
Mt Sterling OH
Montoursville PA
Columbia SC
Nashville TN
Austin TX
Dallas TX
Houston TX
Huntington WV

CONTACT US:

Stephens Pipe & Steel, LLC
P.O. Box 618 / 2224 E Hwy 619
Russell Springs, KY 42642
270-866-3331 or 800-451-2612

Human Resources

Credit Department





LARGEST AMERICAN OWNED FENCE DISTRIBUTOR & MANUFACTURER

ADVANTAGE
ONE
SOURCE



Reliable Service & Quality Since 1974



Round Pipe and Tubing

Pipe and Tube make up the framework for chain link fence systems.

ASTM specifications (RR-F-191, ASHTO M181), wall thickness, and outside diameter (O.D.) sizes determine the strength.

We operate 4 tube mills and carry the nation's largest variety of fence pipe and tubing. We can also color-coat or galvanize any size pipe.



HOW PIPE IS MADE



PIPE COATING



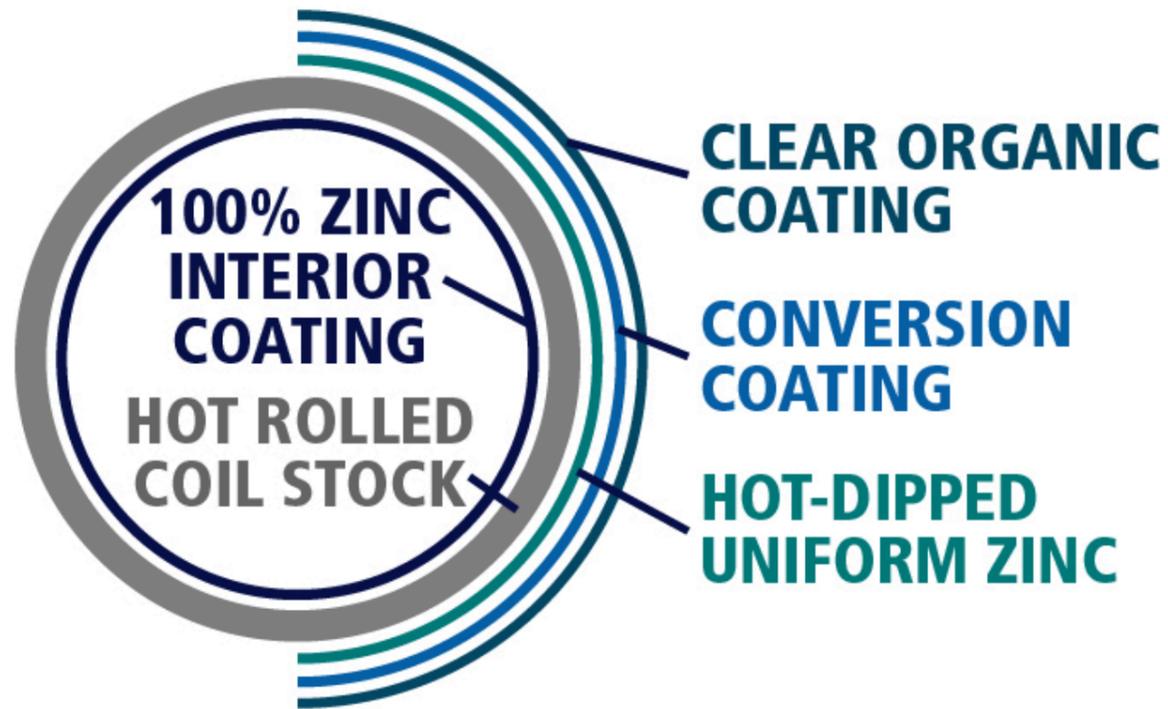
WARRANTY

Manufacturing options include: Hot Dip, Pre-Galvanized, Polyester (color) and Heavy Mill (color):



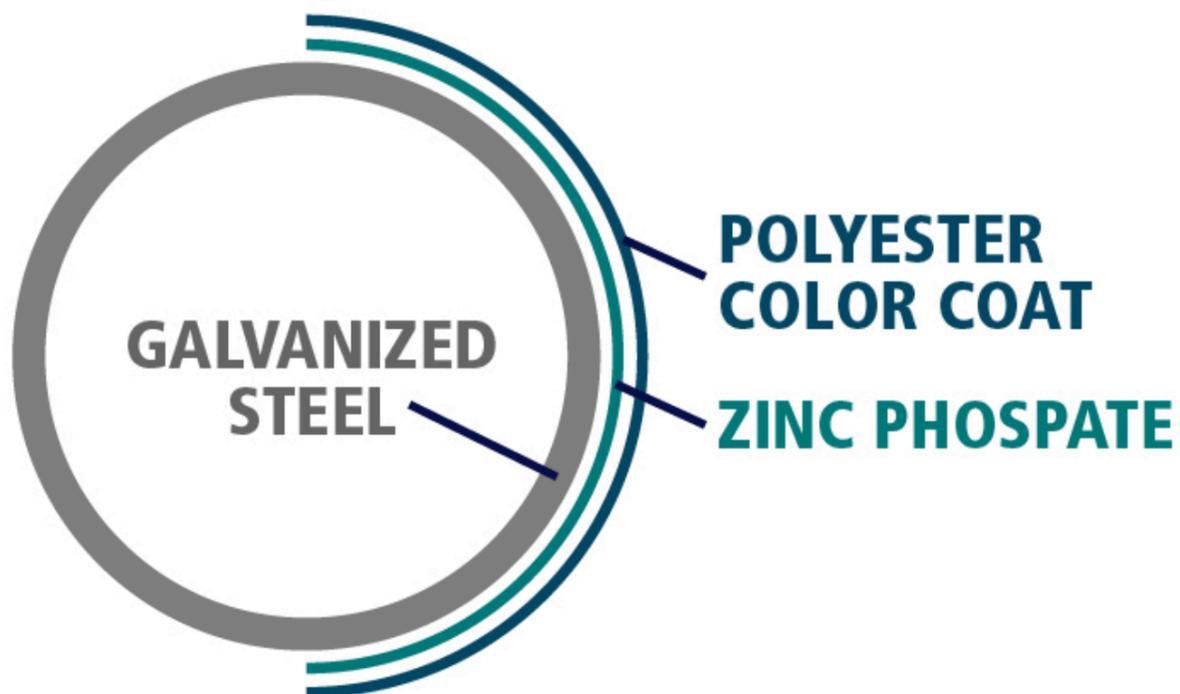
Domestic Hot Dip

Hot-Dip Galvanized pipe is formed before being galvanized and coated with a clear outside finish. This protects the materials from white rust and corrosion. Meets or exceeds ASTM F1083 and ASTM F1043.



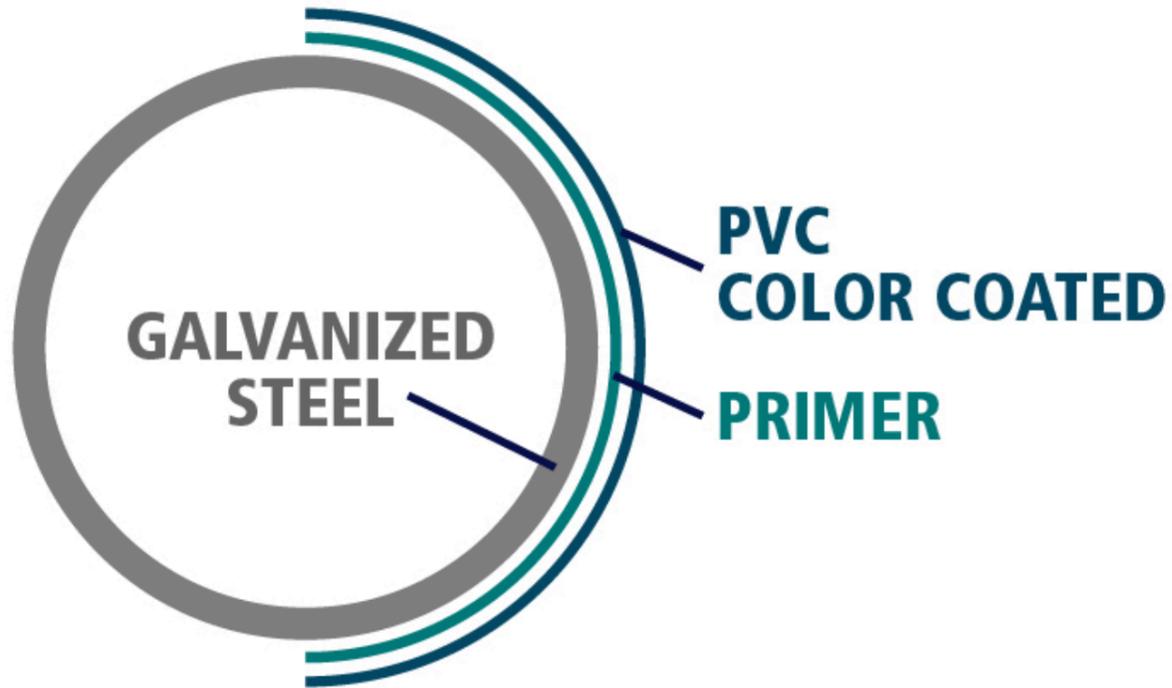
Pre-Galvanized

Pre-Galvanized pipe is made from Domestic hot-dipped galvanized flat sheet. It is treated with a conversion coating and then coated with a clear top coat. It exceeds the coating requirement of ASTM F1043, Group 1C.



Polyester & Heavy Mill

Polyester/Polyolefin has a stage 5 pre-treatment wash to prepare the pipe for the electro-static polyester/polyolefin coating process. It meets the requirements of ASTM F1043 and ASTM F1083.



PVC Heavy Mill

PVC Heavy Mill is cleaned and primed before being preheated in an oven and then dipped into a fluidized bath where the PVC powder bonds to the steel pipe. It meets the requirements of ASTM F1043.

Standard Pipe Colors

Our standard colors are galvanized, black, brown, green, and woodland. We can customize any framework with any color. Contact a local branch or your sales person for more information.



Round Pipe Weights, Wall & Gauge Chart

** Lbs Per Foot, Wall Thickness (inches), Wall Gauge

SPS Heavy Framework									
Class	SPS20			SPS30			SPS40		
	Lbs	Wall	Gauge	Lbs	Wall	Gauge	Lbs	Wall	Gauge
1.315 OD	1.055	.080	14 ga				1.345	.104	12 ga
1.660	1.430	.085	13 ga	1.588	.095	13 ga	1.836	.111	11 ga
1.900	1.740	.090	13 ga	2.013	.105	12 ga	2.281	.120	11 ga
2.375	2.313	.095	13 ga	2.776	.115	11 ga	3.117	.130	10 ga
2.875	3.248	.110	11 ga	3.671	.125	10 ga	4.639	.160	8 ga
3.500							5.707	.160	8 ga
4.000				5.970	.145	9 ga	6.562	.160	8 ga

Tubing Framework					
Wall	.035	.047	.055	.065	.072 SPS15
Gauge	20 ga	18 ga	17 ga	16 ga	15 ga
1.315 OD	0.479	0.637	0.740	0.868	0.956
1.660	0.607	0.810	0.943	1.107	1.221
1.900		0.930	1.084	1.274	1.406
2.375		1.169	1.363	1.604	1.771

Schedule Heavy Framework			
Class	Sch10	Sch40	Sch80

	Lbs	Wall	Gauge	Lbs	Wall	Gauge	Lbs	Wall	Gauge
1.315 OD	1.404	.109	12 ga	1.679	.133	10 ga	2.172	.179	7 ga
1.660	1.806	.109	12 ga	2.273	.140	9 ga	2.997	.191	6 ga
1.900	2.085	.109	12 ga	2.718	.145	9 ga	3.631	.200	6 ga
2.375	2.638	.109	12 ga	3.653	.154	8 ga	5.022	.218	5 ga
2.875	3.531	.120	11 ga	5.793	.203	6 ga	7.661	.276	2 ga
3.500	4.332	.120	11 ga	7.576	.216	5 ga	10.25	.300	1 ga
4.000	4.973	.120	11 ga	9.109	.226	4 ga	12.51	.318	0 ga
6.625	9.289	.134	10 ga	18.97	.280	1 ga	28.57	.432	5/0 ga
8.625	13.40	.148	8 ga	28.56	.322	0 ga	43.39	.500	7/0 ga

Hot-Dipped Framework				
Wall	.065	.080	.095	.100
Gauge	16 ga	14 ga	13 ga	12 ga
1.315 OD	0.868	1.055	1.238	1.298
1.660	1.107	1.350	1.588	1.666
1.900	1.274	1.555	1.831	1.922
2.375	1.604	1.961	2.313	2.430
2.875			2.821	2.964

LOCATIONS:

Russell Springs KY
 Warrior AL
 Manchester CT
 Melbourne FL
 Winder GA
 Port Allen LA
 Bladensburg MD
 Wyoming MI
 Minneapolis MN
 Kansas City MO

Greensboro NC
 Columbus OH
 Mt Sterling OH
 Montoursville PA
 Columbia SC
 Nashville TN
 Austin TX
 Dallas TX
 Houston TX
 Huntington WV

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