

ACM PANEL SYSTEM

ARCHITECT'S SPECIFICATION

PART 2 PRODUCTS

- 2.01 MANUFACTURERS
  - A. Basis of Design: Reynobond, 4mm FR; at ACM-1.
  - B. Basis of Design: Reynobond, 1 inch thick; insulating panel; at ACM-2.
    - 1. Substitutions not allowed.
  - C. Certified Installers
    - 1. Contact Reynobond for certified installers.
- 2.02 WALL PANEL SYSTEM
  - A. Wall Panel System: Metal panels, fasteners, and anchors designed to be supported by framing or other substrate provided by others; provide installed panel system capable of maintaining specified performance without defects, damage or failure.
    - 1. Provide structural design by or under direct supervision of a Structural Engineer licensed in Virginia.
    - 2. Provide panel jointing and weathertail using reveal joints and gaskets but no sealant.
    - 3. Anchor panels to supporting framing without exposed fasteners.
  - B. COMPOSITE METAL PANELS
    - 1. ACM-1: Composite Metal Panels: Factory-formed, aluminum-faced composite panels fabricated from two sheets of 0.020 inch (0.51) thick aluminum facing sheets with metal facings bonded to thermoplastic core, and rout and return joinery.
      - a. Thickness: 4 mm nominal.
      - b. Panel Flatness: Maximum allowable distortion: 1/32 inch in 24 inches in any direction.
      - c. Panel Core: Fire retardant.
      - d. Stiffeners: Manufacturer's standard stiffener as required to meet performance requirements.
      - e. Face Sheet Surface: Smooth.
      - f. Face Sheet Coil-Coated Finish:
        - 1) Fluoropolymer Three-Coat Metallic System: 0.2 mil primer with 0.8 mil 70 percent PVDF fluoropolymer color coat containing metal flakes, and a 0.5 mil 70 percent PVDF fluoropolymer clear coat, AAMA 620.
        - (a) Colorweld 500.
        - 2) Color:
          - (a) Classic Bronze.
        - 3) Unexposed Interior Finish: Manufacturer's standard primer.
        - 4) Exposed Trim and Fastener Finish: Match panel finish.
    - 2. ACM-2: Insulating Composite Metal Panels: Factory-formed, aluminum-faced composite panels fabricated from two sheets of 0.020 inch (0.51) thick aluminum facing sheets with metal facings bonded to rigid insulating core.
      - a. Thickness: 1 inch total thickness.
      - b. Panel Flatness: Maximum allowable distortion: 1/32 inch in 24 inches in any direction.
      - c. Panel Core: Fire retardant.
      - d. Face Sheet Surface: Smooth.
      - e. Face Sheet Coil-Coated Finish:
        - 1) Fluoropolymer Three-Coat Metallic System: 0.2 mil primer with 0.8 mil 70 percent PVDF fluoropolymer color coat containing metal flakes, and a 0.5 mil 70 percent PVDF fluoropolymer clear coat, AAMA 620.
        - (a) Colorweld 500.
        - 2) Color:
          - (a) Classic Bronze at
        - 3) Exposed Trim and Fastener Finish: Match panel finish.

MANUFACTURER DATA SHEETS



WIDTH	-1/32" + 1/16"
LENGTH	-0 + 1/4"
PANEL SQUARE	+ 1/8"
PANEL GAUGE	= 0.0090"
BOND	+ 1/8"
PEEL STRENGTH (ASTM D1781)	> 22.5N/in

Standard Panel Size and Color Options  
 Refer to the Reynobond® Stocking List at www.reynobond.com to review our finished goods stocking colors and sizes or you may contact a sales representative or customer service representative at our toll free number, 800-841-7774.

AVAILABLE WIDTHS:	39.37" (1m)	48" (1.2m)	50" (1.3m)	60" (1.6m)
AVAILABLE LENGTHS:	48" (1.2m) - 243" (6.2m)	>243" (6.2m)*		

\*Additional charges and extended lead times apply.

Product Performance  
 Please reference our engineering properties document at www.reynobond.com for a list of the product's performance to various standards and consult AAP's technical department for additional information. Reynobond® sheets come with a 10-year bond warranty and a 30-year finish warranty for standard architectural finishes. Consult AAP LLC sales for applicable warranties for specific finish systems.

Disclaimer:  
 Laws and building and safety codes governing the design and use of AAP's products, and specifically aluminum composite materials, vary widely. It is the responsibility of the owner, the architect, the general contractor, the installer and the fabricator/finisher, consistent with their role, to determine the appropriate materials for a project to meet conformity to all applicable national, regional and local building codes and regulations. REYNOBOND® FR AND ALUMINUM FINE COMPOSITE METAL PANELS ARE NOT TO BE USED AS A PART OF AN ASSEMBLY ENGINEERED TO BE USED IN A SYSTEM THAT COMPLES WITH ALL APPLICABLE REGULATIONS. REYNOBOND® FR IS COMBUSTIBLE; IT COULD CATCH FIRE AND BURN. ANY LABORATORY TESTING INFORMATION PROVIDED BY AAP LLC APPLIES ONLY TO THE SPECIFIC PRODUCT OR ASSEMBLY TESTED AND DOES NOT NECESSARILY REPRESENT HOW PRODUCTS WILL ACTUALLY BEHAVE IN FIELD, SERVICE AND TEST DATA CORRESPONDING TO A PARTICULAR TESTED PRODUCT SAMPLE OR ASSEMBLY ARE NOT A GUARANTEE THAT THE SAME PRODUCT OR ASSEMBLY WOULD ALWAYS ACHIEVE THE SAME TEST RESULT.



COLOR CONSISTENCY TECHNICAL BULLETIN

Color Consistency  
 Arcone Architectural Products LLC (AAP) is aware that finish performance and color consistency are of utmost importance to its customers. Painted Reynobond® and Reynobond® panels are coated in a coating process with the most durable coating available for the building and construction industry. Colorizing offers excellent coverage, uniformity and durability in a coating. Yet, due to this process and to the composition of some of our finishes, variances in color can and do occur and are visible to the human eye. Moreover, industry tolerances for the coil coating help ensure minimal variances within a specific color finish.

Color Families  
 Some time ago, AAP internally implemented a color family process for all of its Colorweld® spin finishes for Reynobond® panels. AAP Quality Control department reviews each painted coil by color and establishes which color family it matches, or creates a new color family for it if needed. This process has greatly improved AAP's ability to match new orders with previous orders as well as with orders containing multiple widths.

Directionality  
 General Rule - Install panels with directional arrow pointing in the same direction.  
 Explanation - Pair is applied to Reynobond® and Reynobond® panels by a reverse roll coating process. As the coil of aluminum is unwound through the line, the roller applies the colored coating across its width. Due to the movement of the metal across the rollers, coatings may display some directionality. Directionality is most noticeable in mica and metallic finishes. Mica and metallic base paint systems have properties that reflect, refract and absorb light. The angle that light strikes the surface of the Reynobond® panel versus the visual angle strongly influences the viewer's perceived color. Mica paints reflect light, and the highest reflection occurs when the light is near 90° to the panel surface. Metallic paints reflect light, and contain metallic flakes which scatter in a preferred direction based upon the coil coating process. The perceived reflectance is least when the light strikes closest to 90° from the panel surface. Panels containing both mica and metallic flakes can appear to change color and lose brightness depending on the light source's incident angle. Best Practice - It is always necessary to install panels in the same direction on a building's surface.

Batch Variances  
 General Rule - Notify AAP when ordering panels to match to a previous order.  
 Explanation - Although there are tolerances in place for the range of color variation within a specific color, these tolerances allow for variations that are noticeable to the human eye. AAP has implemented a color family inventory system (see below) to identify matching panels within a specific color. It is important that customers notify AAP when their order is to be used on the same building as a previous order. Best Practice - Order all panels at the same time for each project.

Multiple Widths  
 General Rule - Verify colors match when ordering different widths for the same project.  
 Explanation - Different width coils will likely be painted on different lines, and may utilize different batches of paint. AAP classifies its color finishes by color family in an attempt to provide the closest visual match possible. AAP will do its best to ensure that colors of different widths come from the same color family when both widths are to be used on the same building surface. Best Practice - Order the same color in the same width for each project.

PROPOSED COLORS (LIST OF SAMPLES REQUESTED FOR FINAL CONFIRMATION; COLORS MAY VARY BY MANUFACTURER)



REGARDING SAMPLES THE SAMPLES PROVIDED FOR BAR REVIEW ARE REPRESENTATIVE OF THE BASIS OF DESIGN PRODUCT. THE GENERAL CONTRACTOR (TBD) MAY ELECT TO PROCURE A DIFFERENT, BUT COMPARABLE, PRODUCT THAT MEETS THE DETAILS OF THE ARCHITECT'S SPECIFICATIONS (SEE LEFT).

BRICK VENEER

ARCHITECT'S SPECIFICATION

PART 2 PRODUCTS 2.01 CONCRETE MASONRY UNITS

- A. Concrete Block: Refer to the structural drawings and Section 04 20 00 specifications for materials.
- 2.02 BRICK UNITS
  - A. Manufacturers:
    - 1. Belden Brick Company, Canton, OH
      - a. Modular Sierra Bid Veilour
        - b. Made at Sugar Creek Plant 6.
      - 2. Rectangular Facing Brick: ASTM C 216, Type FBX, Grade SW
        - a. Nominal Size: 8 inches by 4 inches by 2.25 inches.
    - b. Special Shapes: Provide solid units where orientation would expose frog holes.
    - 3. Substitutions: Not permitted.

- 2.03 MORTAR MATERIALS
  - A. Masonry Cement: ASTM C91/C91M
    - 1. Type N: For use above grade masonry veneer.
    - 2. Type M: For below grade masonry veneer.
    - 3. Color: Mortar: Premixed cement as required to match Architect's color sample.
      - a. Color: Submit manufacturer's color selection kit for final selection by Architect.
  - B. Hydrated Lime: ASTM C207, Type S.
  - C. Mortar Aggregate: ASTM C114.
  - D. Grout Aggregate: ASTM C404.
  - E. Water: Clean and potable.
  - F. Accelerating Admixture: Nonchloride type for use in cold weather.

2.04 REINFORCEMENT AND ANCHORAGE

- A. Joint Reinforcement: Truss type; ASTM A1064/A1064M steel wire, hot dip galvanized after fabrication to ASTM A153/A153M, Class B; 0.1483 inch side rods with 0.1483 inch cross rods; width as required to provide not more than 1 1/2 inch and not less than 1/2 inch of mortar coverage on each exposure.
  - 1. Manufacturers:
    - a. Hohmann & Barnard, Inc. (including Dur-O-Wal brand); www.h-b.com/#sle.
    - b. WIRE-BOND; 270 x 12" ladder and 270 x 8" ladder; www.wirebond.com/file.
    - c. Substitutions: See Section 01 60 00 - Product Requirements. Manufacturers limited to Hohmann & Barnard, Wire-Bond and Dur-O-Wal.
  - B. Masonry Veneer Anchors: 2-piece surface mounted anchors that permit differential movement between masonry veneer and structural backup; hot dip galvanized to ASTM A 153/A 153M, Class B.
    - 1. Anchor plates and ties to be provided by under this section.
      - a. Size of tie to be calculated by mason under this section.
      - b. Anchor tie to be installed by mason during installation of brick.
    - 2. Manufacturer:
      - a. Hohmann & Barnard, Inc.; www.h-b.com/#sle.
        - 1) HB-52 13-2.5, 523 Brass Expansion Bolt, Hot-Dip Galvanized, 2 1/2 inch Backplate, 14 Gauge, 3/16 inch by 5 inch Leg Hook Hot-Dip Galvanized.
        - 2) SP-23: 16 inches by 16 inches.

- 2.05 LINTELS:
  - A. Refer to also to the Structural Drawings.
  - B. Loose Lintels and Fixed Lintels to be hot-dip galvanized. Exposed portions of lintels to be field painted. Refer to Exterior Paint Schedule for paint types. Refer to the Drawings for Paint colors.

2.06 OTHER PRODUCTS

- A. Stainless Steel/Polymer Fabric Flashing: ASTM A240/A240M; 2 mil type 304 stainless steel sheet bonded on one side to one sheet of polymer fabric.
  - 1. Manufacturers:
    - a. Hohmann & Barnard, Inc. Mighty-Flash SA; Self-Adhering Stainless Steel Composite Flashing, Roll Width 16 inches.
  - B. Factory-Fabricated Flashing Corners and Ends: Stainless steel.
    - 1. Manufacturers:
      - a. Hohmann & Barnard, Inc.; www.h-b.com/#sle.
        - 1) Stainless Steel Corners & End Dams; 26 Gauge/18 mil; Type 304.
      - b. Stainless Steel Type 304.
        - (a) 1/8 inch by 1 inch wide.
  - C. Drip Edge: Stainless steel; compatible with membrane and adhesives.
    - 1. Manufacturers:
      - a. Hohmann & Barnard, Inc.; FTS Standard Drip Plate with Foam-Tite Seal; www.h-b.com/#sle.
        - (a) Provide Inside and Outside Corner Pieces.
        - (b) Width: 2 1/2 inch.
      - b. Lap Sealants and Tapes: As recommended by flashing manufacturer; compatible with membrane and adhesives.
        - a. Product to be compatible with air and moisture barrier at substrate coating as specified elsewhere.
    - 5. Metal Copings: Refer to Section 07620 - Sheet Metal Flashing and Trim.
- C. ACCESSORIES
  - 1. Joint Filler: Closed cell polyvinyl chloride; oversized 50 percent to joint width; self expanding; in maximum lengths available.
    - a. Manufacturers:
      - 1) Hohmann & Barnard, Inc.; NS Closed Cell Neoprene Sponge; www.h-b.com/#sle.
        - (a) For use at vertical brick to brick control joints.
        - (b) For use at vertical brick to fixed structure joints.
        - (c) For use at top horizontal brick course to underside of fixed steel lintels.
        - (d) For use at top horizontal brick course joint to underside of fixed structural elements.
  - 2. Cavity Drainage: Provide continuous mortar collection mesh bands.
    - a. Manufacturer: Hohmann & Barnard, Inc.
      - 1) Product: Mortar Trap, 2 inch width.
    - b. Install at all weep hole lines, bottoms of cavities, and over
  - 3. Weeps: Molded PVC grilles, insect resistant. Hohmann & Barnard
    - a. Manufacturer: Hohmann & Barnard, Inc.
      - 1) Product: QV Quadro Vent.
        - (a) Color(s): As selected by Architect from manufacturer's full range.
    - 4. Cleaning Solution: Non-acidic, not harmful to masonry work or adjacent materials. Use recommended by manufacturer of masonry units.
      - a. Vana Trol is an approved product.
  - D. MORTAR MIXES
    - 1. Mortar for Unit Masonry: Cement-lime Mortars per ASTM C 270 or BIA M1-88, Proportion Specification.
  - E. METAL COPINGS AND METAL COUNTERFLASHING
    - 1. Sheetmetal carrier: For use at mid-span through wall flashings where no other support for the through wall flashing is provided by the assembly. 24 gauge, galvanized sheetmetal. Extend up counterflashing 4 inches and anchor at 16 inch spacing. Angle across cavity at 1:1 slope. Extend into masonry minimum 2 inches. Provide in locations where cavity width is greater than 2 inches.
    - 2. Refer to Section 07 62 00 - Sheet Metal Flashing and Trim.

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MANUFACTURER DATA SHEETS



TEST REPORT

100 Clemson Research Blvd  
 Clemson, SC 29634  
 Phone: 864.656.1005  
 Fax: 864.656.2694  
 www.clemson.edu

Results of Tests on brick Conducted in accordance with CEN/BSI - 22 Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile

08/25/2023

Name:	The Belden Brick Company P. O. Box 430 Sugar Creek, OH 44881 Phone: 330-456-0031 Fax: 330-456-2694 Report Number: 11935-29718	Plant: Sugar Creek Received Date: 8/8/2023 Fired Date: 8/8/2023 Product Code: Lot Number:	Sugarcreek 8/8/2023 8/8/2023
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Description: **PLT 6 FIRECLAY & SHALE WIADDITVE (FACE)**

Absorption	1	2	3	4	5	Average	Test Date
24 Hour Cold Water (%)	4.7	4.7	5.2	5.0	5.1	4.9	8/10/2023
5 Hour Boiling Water (%)	6.4	6.3	6.9	6.5	6.5	6.5	
Saturation Coefficient	0.74	0.74	0.77	0.76	0.76	0.76	

Compressive Strength	1	2	3	4	5	Average	Test Date
psi	14,960	14,210	14,700	15,010	14,010	14,880	8/10/2023

IRA (Oven Dried Method)	6	7	8	9	10	Average	Test Date
g/min/30 in.²	10.6	12.3	10.0	10.9	11.0	10.9	8/21/2023

Efflorescence	11	12	13	14	15	Test Date
Efflorescence Detection	Not	Not	Not	Not	Not	8/21/2023
Effloresced	Effloresced	Effloresced	Effloresced	Effloresced	Effloresced	

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:  
 ASTM C216 - 22 Standard Specification for Facing Brick (Solid Masonry Units Made From Clay or Shale)

PROPOSED COLORS (LIST OF SAMPLES REQUESTED FOR FINAL CONFIRMATION; COLORS MAY VARY BY MANUFACTURER)



PROPOSED BRICK AND EXISTING BUILDING

MAPEI The sound of color

MAPEI's refined palette. Colors that you can feel. Grout & Caulk Color Collections

HIGH-ENERGY	1208 Lightest Grey	1048 Light Beige	1098 Hot Red	1046 Dark Beige
1088 Charcoal	1043 Mocha	1004 Nuttara Beige	1097 Charcoal	
COUNTRY	1078 Warm Gray	1006 Autumn	1076 Ivy	
1080 Dark Grey	108 Galena Beige	1069 Gray	1078 Black	
COUNTRY	1222 Honey Butter	1046 Birch	1223 Denim	1076 Olive
1224 White	1225 Sandstone	1226 Honey	1076 Olive	
ROCK	1038 Andesite	1077 Frost	1227 Castle Wall	1088 Cobaltone
1042 Heather	1228 Canyon Mist	1067 Iron	1047 Charcoal	
CHILL-OUT	1229 Sea Salt	1068 Iron	1027 Olive	1228 Avocado
1044 Tricolor	1039 Mist Gray	1229 Deep Green	1042 Night Sky	
DISCO	1089 Crystal Mist	1202 Frost Glass	1085 Blue Steel	1204 Dark Steel
1086 Silver Mist	1087 Frost Glass	1086 Copper Steel	1089 Copper Fire	
1087 Frost Glass	1088 Copper Steel	1089 Honey Dew	1089 Copper Fire	
CLASSIC	1097 Pure White	1083 Soft Black	1023 Clear	1089 Copper Fire

PROPOSED GROUT

**GNT-1: GRANITE VENEER (TO MATCH EXISTING)**

**REFERENCE IMAGES**

(THE IMAGES BELOW ARE OF THE EXISTING MATERIAL ON SITE)



**REGARDING SAMPLES**

BECAUSE EXISTING MATERIAL IS BEING REPURPOSED FOR THE PROPOSED CONSTRUCTION, PROCURING SAMPLES IS IMPRACTICAL. THE PHOTO ABOVE WAS TAKEN OF THE EXISTING MATERIAL WHICH IS TO BE REUSED ON SITE. IF ANY NEW MATERIAL IS NEEDED TO COMPLETE THE PROPOSED CONSTRUCTION, SAMPLES WILL BE SUBMITTED TO THE ARCHITECT (AND SUBSEQUENTLY THE BAR) FOR APPROVAL.

**CONCRETE SIDEWALK**

**REFERENCE IMAGES**

(THE IMAGE BELOW IS AN EXAMPLE OF THE PROPOSED MATERIAL)



**REGARDING SAMPLES**

BECAUSE THE PROPOSED CONSTRUCTION IS REQUIRED TO MATCH EXISTING AND ADJACENT MATERIAL, PROCURING SAMPLES IS IMPRACTICAL. AS NOTED IN THE ARCHITECT'S SPECIFICATIONS, SAMPLES ARE REQUIRED PRIOR TO FINAL CONSTRUCTION; THESE SAMPLES CAN BE SUBMITTED TO THE BAR, IF NEEDED, ONCE THEY RECEIVE ARCHITECT APPROVAL.

# DECORATIVE METAL RAILING

## ARCHITECT'S SPECIFICATIONS

Navy Federal Credit Union  
HQ1 Auditorium Addition and Interior Renovations  
Decorative Metal Railings  
05 73 00

### SECTION 05 73 00 DECORATIVE METAL RAILINGS

#### PART 1 GENERAL

- 1.01 SECTION INCLUDES**
- A. Stainless Steel railing systems.
  - B. Concealed concrete footings for railing posts below porous paving.
- 1.02 RELATED REQUIREMENTS**
- A. Section 03 30 00 - Cast-in-Place Concrete: Placement of anchors in concrete.

- 1.03 REFERENCE STANDARDS**
- A. ASTM A276/A276M - Standard Specification for Stainless Steel Bars and Shapes; 2016.
  - B. ASTM A554 - Standard Specification for Welded Stainless Steel Mechanical Tubing; 2015.
  - C. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2015.
  - D. ASTM E935 - Standard Test Methods for Performance of Permanent Metal Railing Systems and Rails for Buildings; 2013.
  - E. AWS A2.4 - Standard Symbols for Welding, Brazing, and Nondestructive Examination; 2012.
  - F. AWS D1.6/D1.6M - Structural Welding Code - Stainless Steel; 2007.
  - G. NAAMM AMP 500-06 - Metal Finishes Manual; 2006.

- 1.04 ADMINISTRATIVE REQUIREMENTS**
- A. Preinstallation Meeting: Convene preinstallation meeting one week before starting work of this section. Attendees include:
    1. Contractor.
    2. Architect.
    3. Owner's representative.
    4. Other subcontractors of adjacent work.

- 1.05 SUBMITTALS**
- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
  - B. Product Data: Submit manufacturer's product data, including description of materials, components, finishes, fabrication details, glass, anchors, and accessories.
  - C. Shop Drawings: Indicate railing system elevations and sections, details of profile, dimensions, sizes, connection attachments, anchorage, size and type of fasteners, and accessories. Indicate anchor and joint locations, brazed connections, transitions, and terminations.
    1. Indicate welded connections using standard AWS A2.4 welding symbols. Indicate net weld lengths.
    2. Include design engineer's seal and signature on each sheet of shop drawings.
  - D. Shop Drawings: Concrete footing details for railings located over porous pavers with granular subbase.

- E. Samples: Submit work of each type and condition shown.
  1. Railing: 12-inch long section of each railing member, including top rails and posts; show color, finish, and connection details. Show welded connection of intermediate post to main railing, finished.
- F. Test Reports: Submit test reports from independent testing agency showing compliance with specified design and performance requirements.
- G. Manufacturer's Instructions: Indicate installation.
- H. Designer's qualification statement.
- I. Fabricator's qualification statement.
- J. Installer's qualification statement.
- K. Specimen warranty.
- L. Executed warranty.

- 1.06 QUALITY ASSURANCE**
- A. Structural Designer Qualifications: Professional Structural Engineer experienced in design of this work and licensed in Virginia or personnel under direct supervision of engineer.

- 1.07 MOCK-UPS**
- A. See Section 01 40 00 - Quality Requirements for additional requirements.
  - B. Provide mock-up of railing system, freestanding center rail, and guardrail, 4 feet long by 4 feet wide, indicating each type of material, cladding, and finish. Illustrate finished bends and welded connections.
  - C. Locate where directed.
  - D. Mock-up may not remain as part of work.
- 1.08 DELIVERY, STORAGE, AND HANDLING**
- A. Deliver materials in factory-provided protective coverings and packaging.
  - B. Protect materials against damage during transit, delivery, storage, and installation at site.
  - C. Inspect materials upon delivery for damage. Replace damaged items.
  - D. Prior to installation, store materials and components under cover in dry location.

- 1.09 WARRANTY**
- A. Manufacturer's Warranty: Manufacturer's standard 3-year warranty against defects in materials, fabrication, finishes, and installation commencing on Date of Substantial Completion; complete forms in Owner's name and register with manufacturer.

#### PART 2 PRODUCTS

##### 2.01 RAILING SYSTEMS

- A. General: Factory- or shop-fabricated to suit project conditions, for proper connection to building structure, and in largest sizes practical for delivery to site.
- B. Performance Requirements: Applying loads simultaneously not required; design and fabricate railings and anchorages to resist loads without failure, damage, or permanent set, including:
  1. Lateral Force: 75 lb minimum, when tested in accordance with ASTM E935.
  2. Distributed Load: 50 lb/ft minimum, applied vertically and horizontally at top of handrail, when tested in accordance with ASTM E935.
  3. Concentrated Loads: 200 lb minimum, applied to handrail horizontally and vertically, in accordance with ASTM E935.
- C. Joints: Fully welded, ground smooth, and with finish resurfaced.
- D. Metal Railing: Engineered, post-supported railing system with metal infill.
  1. Configuration: Guardrail only and handrail only.
  2. Top Rail: 1-1/2-inch IPS / 1.9-inch OD diameter stainless steel pipe or tube.
  3. Grip Rail: Round, stainless steel, 1-1/2-inch diameter.
  4. Decorative Stainless Steel Flanges for Embedded Posts: Circular, collared cover plate without screw holes.

#### 2.02 MATERIALS

- A. Stainless Steel Components: ASTM A666, Type 304.
  1. Stainless Steel Tubing: ASTM A554, Type 304, 16-gauge, 0.0625-inch minimum metal thickness, 1-1/2-inch diameter.

- 2.03 FABRICATION**
- A. Welded and Brazed Joints: Make visible joints butt tight, flush, and hairline; use methods that avoid discoloration and damage of finish; grind smooth, polish, and restore to required finish.
    1. Ease exposed edges to small uniform radius.
    2. Welded Joints:
      - a. Stainless Steel: Perform welding in accordance with AWS D1.6/D1.6M.

- 2.04 FINISHES**
- A. General: Comply with NAAMM AMP 500-06.
    1. Complete mechanical finishes before fabrication. After fabrication, finish joints, bends, abrasions, and surface blemishes to match sheet or tube.
    2. Protect mechanical finishes on exposed surfaces from damage.
    3. Appearance: Limit variations in appearance of adjacent pieces to one-half of range represented in approved samples. Noticeable variations in same piece are not acceptable. Install components within range of approved samples to minimize contrast.
  - B. Stainless Steel Finishes:
    1. Remove tool marks, die marks, and stretch lines before finishing.
    2. Directional Satin: No. 4.

#### 2.05 ACCESSORIES

- A. Eschuchoen Plates: Nonweld Mechanical Fittings for Stainless Steel Railings: Slip-on, galvanized malleable iron castings, for Schedule 40 pipe, with flush setscrews for tightening by standard hex wrench, no bolts or screw fasteners.
- B. Welding Fittings: Factory- or shop-welded from matching pipe or tube; joints and seams ground smooth.
- C. Anchors and Fasteners: Provide anchors, fasteners, and other attachment devices required to attach to structure.

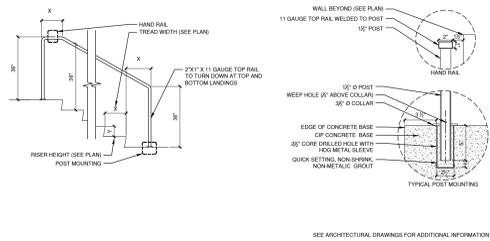
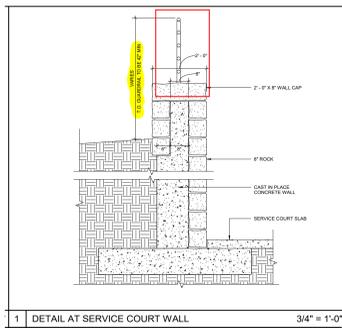
#### 3.01 EXAMINATION

- A. Verify that substrate and site conditions are acceptable and ready to receive work.
- B. Verify field dimensions of locations and areas to receive work.
- C. Notify Architect immediately of conditions that would prevent satisfactory installation.
- D. Do not proceed with work until detrimental conditions are corrected.

#### 3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install components plumb and level, accurately fitted, free from distortion or defects, and with tight joints, except where necessary for expansion.
- C. Anchor securely to structure.
- D. Conceal anchor bolts and screws whenever possible. Where not concealed, use flush countersunk fastenings.

## ARCHITECT'S DETAILS



## REFERENCE IMAGES (THE IMAGES BELOW ARE SIMILAR IN COLOR/STYLE/SPECIFICATION)



## REGARDING SAMPLES BECAUSE THE PROPOSED HANDRAILS ARE CUSTOM-DESIGNED AND FABRICATED, SAMPLES CANNOT BE PROVIDED UNTIL THE HANDRAIL HAS BEEN ENGINEERED BY THE SELECTED SUBCONTRACTOR. IF NEEDED, THE REQUIRED HANDRAIL SAMPLES CAN BE SUBMITTED TO THE BAR UPON RECEIPT AND ARCHITECT'S APPROVAL.

# CURTAIN WALL & LOUVER

## ARCHITECT'S SPECIFICATIONS

#### PART 2 PRODUCTS

##### 2.01 MANUFACTURERS

- A. Basis of Design: See below under description of products.
- B. Acceptable Manufacturers:
  1. YKK AP America Inc. Product YCW 750 OG. www.ykkap.com.
  2. YKK AP America Inc. Product YCW 750 SSS. www.ykkap.com.
    - a. Locations: South curtain wall with sunscreens.

##### 2.02 CURTAIN WALL

- A. Aluminum-Framed Curtain Wall: Factory fabricated, factory finished aluminum framing members with infill, and related flashings, anchorage and attachment devices.
  1. Exterior Component Finish of exterior exposed to weather system: High performance organic coating.
    - a. Factory finish surfaces that will be exposed in completed assemblies.
    - b. Touch-up surfaces cut during fabrication so that no natural aluminum is visible in completed assemblies, including joint edges.
    - c. Coat concealed metal surfaces that will be in contact with cementitious materials or dissimilar metals with bituminous paint.
  2. Exterior Interior Component Finish: Kynar 500, 70% coating.
    - a. Color: Custom color to match coating type, color and finish of Composite Wall Panels.
  3. Provide flush joints and corners, weathersealed, accurately fitted and secured; prepared to receive anchors, fasteners and attachments concealed from view, reinforced as required for imposed loads.
  4. Construction: Eliminate noises caused by wind and thermal movement, prevent vibration harmonics, and prevent "stack effect" in internal spaces.
  5. Maintain continuous air barrier and/or vapor retarder seal throughout assembly, primarily in line with inside pane of glazing and inner sheet of infill panel and heel bead of glazing compound.
- B. Water Penetration Resistance: No uncontrolled water on indoor face when tested in accordance with ASTM-E-361 Utilizing the following differential test pressure: 15 lb/sq ft.
- C. Acoustical Performance Requirements:
  1. Sound Attenuation: STC shall not be less than 29, minimum, from exterior to interior.
  2. Test Method: ASTM E90, with calculation in accordance with ASTM E413.

##### 2.03 ENTRY DOORS

- A. Aluminum framed system; 6063-T6 alloy.
- B. Product; YKK, Medium style doors. Stile size to be confirmed by the hardware to be incorporated on the door.
  1. Finish: Exterior doors to match curtainwall framing.
- C. Stile and Rail Aluminum-Framed Glass Entrances:
  1. Door size: As indicated.
  2. Stile dimensions: 3.5 inches.
  3. Top rail dimensions: 3.5 inches.
  4. Muntin dimension: 2.5/16 inches as indicated at intermediate rails.
  5. Bottom rail dimension: 6.5 inches.
  6. Glazing provisions: Flush stops with EPDM glazing gaskets, interior glazed.
    - a. Thickness: 1 inch insulating glass panel to match adjacent curtain wall glazing.
  7. Mullions: Types, configurations, and dimensions as indicated on the drawings.
  8. Door Hardware: Refer to Section 08 71 00 and associated schedules.
  9. Glazing: Refer to Section 08 71 00.
  10. Closer head types:
    - a. Fully concealed closer where indicated.
    - b. Fully concealed auto operator in custom head box frame where indicated. Head box by curtainwall manufacturer. Width to match door frame. Finish to match custom color of curtainwall.
    - 1) Width of head box: Match overall width of door jamb.
    - 2) Height of head box: 6 inches.
  11. Continuous Hinges at entrance doors:
    - 1) To match curtainwall.

##### 2.04 COMPONENTS

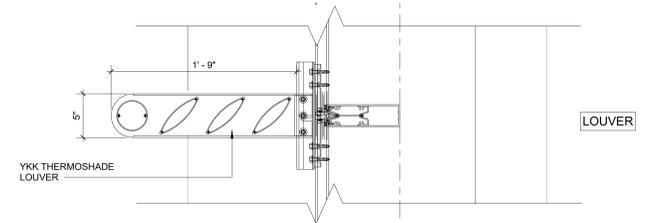
- A. Outside glazed, with pressure plate and mullion cover, where indicated. Provide System that will permit exterior or interior glazing.
- B. Aluminum Framing Members: Tubular aluminum section, 6063-T6 alloy, drainage holes and internal weep drainage system.
  1. Cross-Section: 2 1/2 x 7 1/2 inch nominal dimension. Refer to drawings for locations of each type.
  2. Structurally Reinforced Members: Extruded aluminum with internal reinforcement of structural steel member where required.
  3. Design of system depth and reinforcing to be provided by a structural engineer licensed in the Commonwealth of Virginia.
  4. Thickness: All vertical and horizontal extrusion to have a Minimum thickness of: 0.093 inches.
- C. Exterior Mullion-Mounted Sunscreen System:
  1. YKK AP ThermoShade Aluminum Sun Shade System.
    - a. All structural components and attachment hardware shall be concealed.
    - b. Sunshade anchor must provide a continuous thermal barrier by means of a poured and deburred pocket consisting of a two-part, chemically curing high density polyurethane which is bonded to the aluminum YKK AP ThermoBond Plus. Anchors employing non-structural thermal barriers are not acceptable.
  2. Finish: High Performance Organic Coating, Fluoropolymer Type, Factory applied two-coat 70% Kynar resin by Arkema, fluoropolymer based coating system.
  3. Color: Custom coating color to match curtainwall system.
  4. Size: 24 inch deep by 5 inch high.
    1. Infill: 3-1/2 inch.
    2. Outrigger: Rounded type.
- D. Infill Panels: Insulated, aluminum sheet face and back, with edges formed to fit glazing channel and sealed.
  1. Refer to Section 07 42 43 - Composite Wall Panels for Face Sheets.
  2. Core: Glass fiber insulation core with R-value of \_\_\_\_.
  3. Thickness: 1 inch total.

##### 2.05 MATERIALS

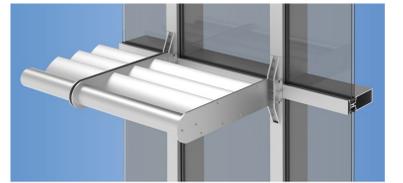
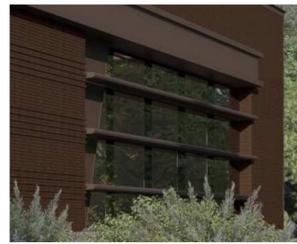
- A. Extruded Aluminum: ASTM B221 (ASTM B221M).
- B. Sheet Aluminum: ASTM B209/B209M.
- C. Structural Supporting Anchors Attached to Structural Steel: Design for bolted or welded attachment as required by project conditions.
- D. Structural Supporting Anchors Attached to Reinforced Concrete Members: Design for welded attachment to weld plates embedded in concrete.
- E. Fasteners: Stainless steel, concealed type as required or recommended by curtain wall manufacturer.
- F. Exposed Flashings: 0.032 inch thick aluminum sheet; finish to match framing members.
- G. Concealed Flashings: 0.018 inch thick galvanized steel.
- H. Firestopping: See Section 07 84 00.
- I. Perimeter Sealant: Type 1 specified in Section 07 90 05.
- J. Special Extrusions:

## REGARDING SAMPLES THE SAMPLES PROVIDED FOR BAR REVIEW ARE REPRESENTATIVE OF THE BASIS OF DESIGN PRODUCT. THE GENERAL CONTRACTOR (TBD) MAY ELECT TO PROCURE A DIFFERENT, BUT COMPARABLE, PRODUCT THAT MEETS THE DETAILS OF THE ARCHITECT'S SPECIFICATIONS (SEE ABOVE).

## ARCHITECT'S DETAILS



## REFERENCE IMAGES (THE IMAGES BELOW ARE SIMILAR IN COLOR/STYLE/SPECIFICATION)



## MANUFACTURER DATA SHEETS

**YCW 750 SSG FIELD STICK**

FieldStick Balustrade

YKK AP America Inc.

Material	Finish	Color	Notes
Aluminum	Organic Coating	YKK AP Color Chart	Refer to drawings for color and finish.
Stainless Steel	Brushed	YKK AP Color Chart	Refer to drawings for color and finish.

**ThermoShade**

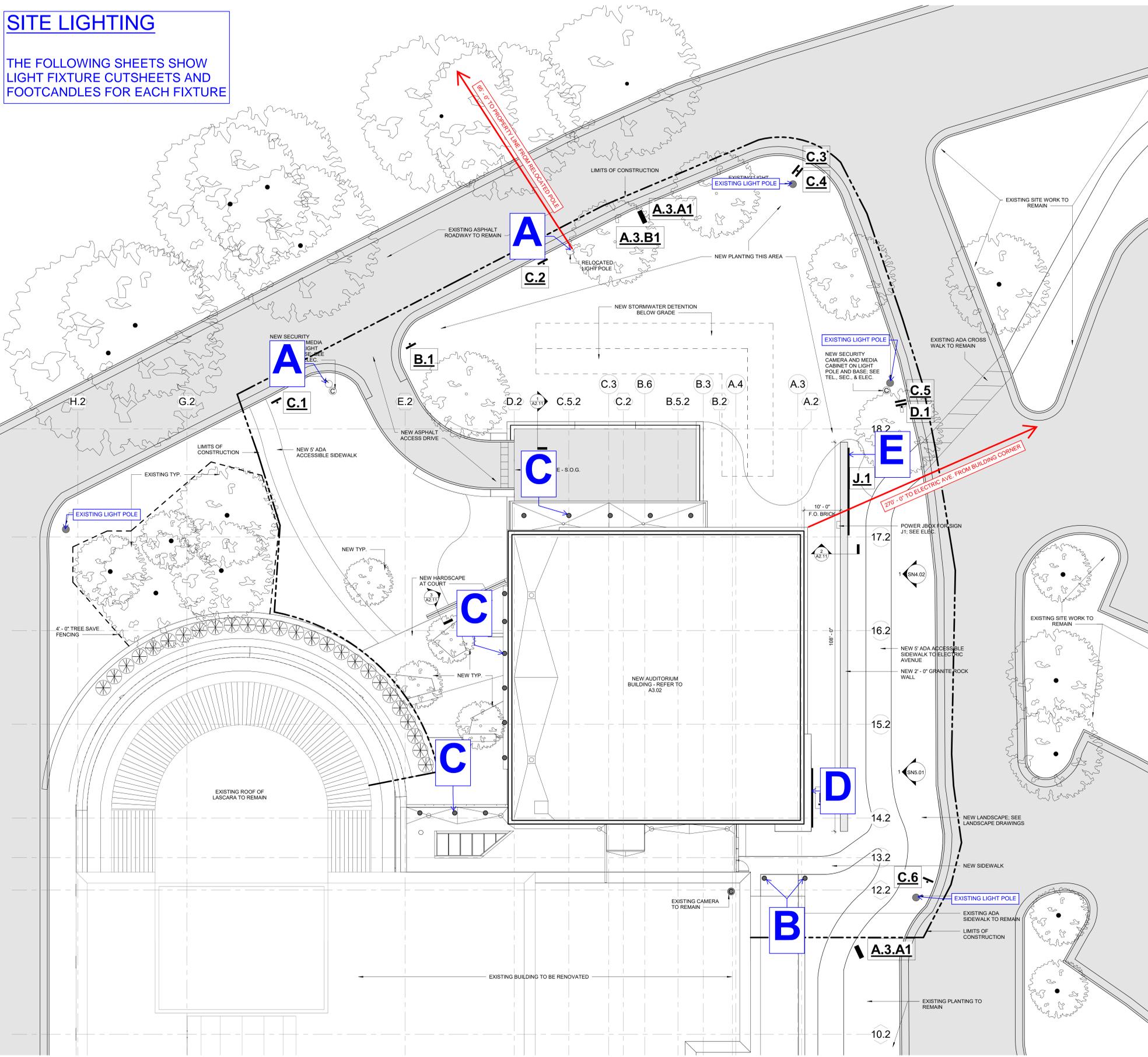
Thermal Sun Control System for Glass Curtain Walls

YKK AP America Inc.

Material	Finish	Color	Notes
Aluminum	Organic Coating	YKK AP Color Chart	Refer to drawings for color and finish.
Stainless Steel	Brushed	YKK AP Color Chart	Refer to drawings for color and finish.

# SITE LIGHTING

THE FOLLOWING SHEETS SHOW LIGHT FIXTURE CUTSHEETS AND FOOTCANDLES FOR EACH FIXTURE



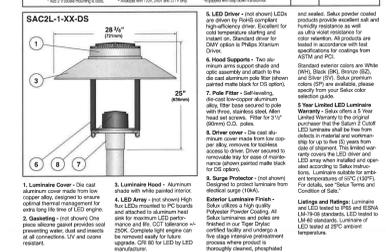
## A ROADWAY POLE LIGHTING (RELOCATED)

### Saturn 2 Cutoff LED

Project: Navy Federal Credit Union

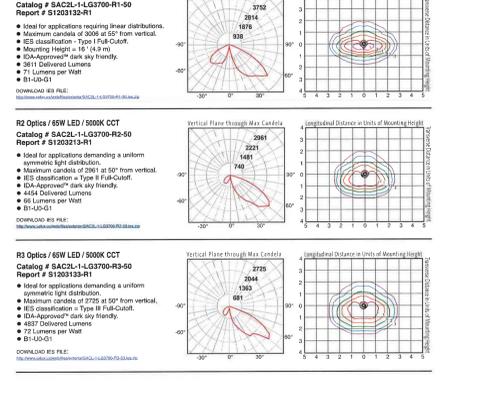
Type: Saturn 2 Cutoff LED

Series	Mounting	Light Engine	Optics	Color Temp	Finish	Voltage	Options
SAC2L-1-XX-DS	1 Single	LED3000	20° Beam	3000K	Black	120V	None
SAC2L-1-XX-DS	2 Double	LED3000	20° Beam	3000K	Black	120V	None



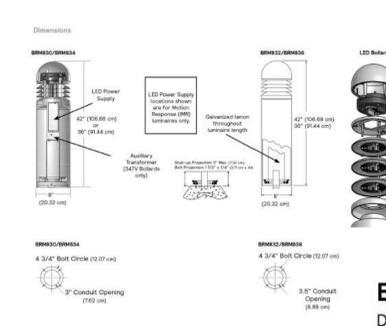
\*2 EXISTING TO BE RELOCATED; NO ADDITIONAL ROADWAY LIGHTING  
 \*HEIGHT OF FIXTURE TO MATCH EXISTING (NOT TO EXCEED 15' - 0")  
 \*ALL LIGHTING FIXTURES ARE TO BE DIMMABLE  
 \*EXISTING POLE LIGHTING IS 3500K (COLOR TEMP)

### Saturn 2 Cutoff LED Photometry



## B LIGHT BOLLARDS (RELOCATED)

### BRM830 series LED bollard



\*2 EXISTING TO BE RELOCATED. NO ADDITIONAL LIGHT BOLLARDS  
 \*HEIGHT OF FIXTURE TO MATCH EXISTING (NOT TO EXCEED 15' - 0")  
 \*ALL LIGHTING FIXTURES ARE TO BE DIMMABLE  
 \*EXISTING BOLLARDS ARE 4000K (COLOR TEMP)



### BRM830 series LED bollard

LED Wattage and Lumen Values

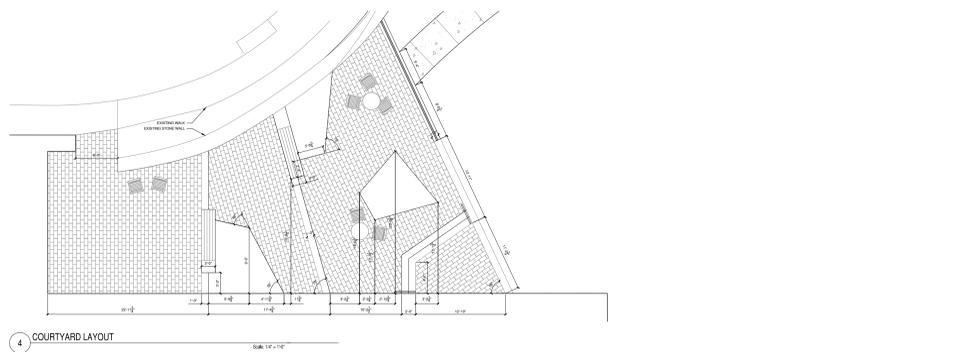
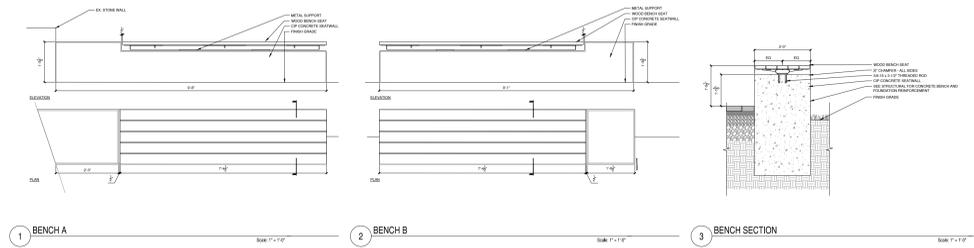
Ordering Code	LED Qty	LED Current (mA)	Color Temp	Average System Watts	Lumen Output	BIG Rating	Efficiency (lm/W)
BRM830-1-XX-DS (Asymmetric)	24	116	4000K	414	1003	B0-03-01	25
BRM830-1-XX-DS (Symmetric)	18	86	4000K	308	728	B0-03-01	23

Predicted Lumen Depreciation Data

Ambient Temperature °C	System Current	LED Current	Calculated L <sub>80</sub> Hours	L <sub>80</sub> per TM-21	Lumen Maintenance % at 60,000 hrs
25°C	1050mA	116mA	>100,000 hours	>60,000 hours	88%

## INTEGRATED PLANTER/BENCH

### ARCHITECT'S DETAILS



### MANUFACTURER PRODUCT DATA

#### Link

Product Data Sheet



#### Seating System

- Link is a modular seating system with the ability to fit multiple applications.
- Benches are available in straight, 90° angles, or 180° radius curves.
- Curved benches can be constructed to make a full circle of benches, fit in a corner, or make a complete circle.
- Link can be used in a variety of ways and is available in a wide range of colors.
- Corresponding table options include: bench, 12\"/>

Size	Depth	Width	Height	Weight
12\"/>				

#### Link

Product Data Sheet



Finish	Depth	Width	Height	Weight
Standard, no arms	20.5\"/>			

#### Link

Material / Colors Sheet



#### Neutral Series - Powdercoated Metal\*



#### Architectural Series - Powdercoated Metal\* (Fine Texture)



#### MildStone™



#### Woodgrains (Interior, F-80 Finish)\*

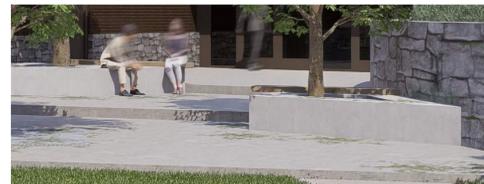


#### Woodgrains (Interior, F-80 Finish)\*



### REFERENCE IMAGES

(THE IMAGES BELOW ARE SIMILAR IN COLOR/STYLE/SPECIFICATION)



## LANDSCAPE PAVERS

### MANUFACTURER PRODUCT DATA



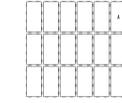
#### BLU 80 mm (6"x13")

DESCRIPTION: Paver TEXTURE: Smooth, HD\* Smooth

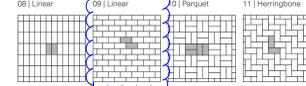
Specifications per pallet	Imperial	Metric
Product dimension (L x W x H)	6 1/2" x 13" x 3 1/4"	165 x 330 x 80
Cubing	84.40 ft <sup>3</sup>	7.84 m <sup>3</sup>
Approx. Weight	3,193 lbs	1,421 kg
Number of rows	8	
Coverage per row	10.55 ft <sup>2</sup>	0.98 m <sup>2</sup>
Lin. coverage per row	Depth: 19.49 lin. ft	5.94 lin. m
	Length: 9.74 lin. ft	2.97 lin. m



#### Pallet Overview



#### Laying Patterns Options



#### NOTES

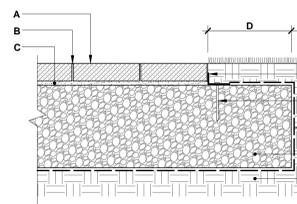
- See page 6 for color description.
- See page 18 for more information about applications.
- See page 58 to 59 for more technical information. When used in a permeable pavement application, see page 93 to 94 for more technical information.

JOINT WIDTH: 1/8" (3 mm)  
% OF SURFACE OPENING: 4.8%  
INFILTRATION RATE: 0.70 in./hr (1.475 mm/hr)

\*WATER IS TO ABSORB THROUGH THE AGGREGATE IN OPENINGS, NOT THE PAVERS THEMSELVES  
\*PAVER SYSTEM IS NOT INCLUDED IN THE STORMWATER RUNOFF CALCULATIONS

### TECHO—BLOC

PAVERS  
GRANULAR BASE



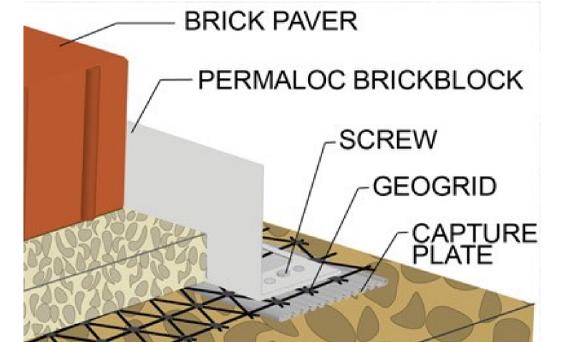
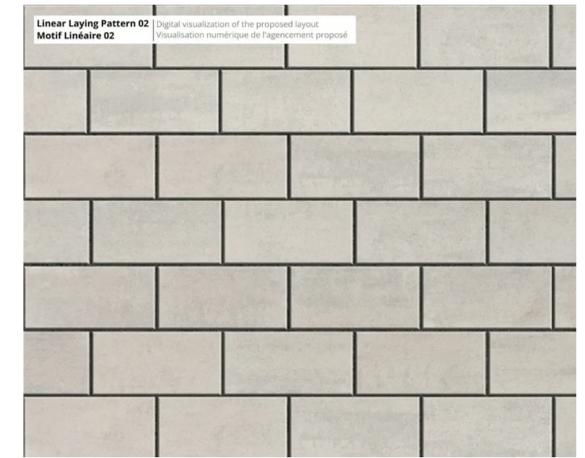
- TECHO-BLOC PRECAST CONCRETE PAVER 2 3/4" (60 mm) THICK MIN.
- SAND JOINT FILL
- SAND SETTING BED (CONCRETE SAND) 1" (25 mm)
- EXTRA WIDTH EQUAL TO FOUNDATION THICKNESS
- LAWN
- ALUMINIUM / STEEL / PLASTIC EDGE RESTRAINT
- NAIL
- GEOTEXTILE
- COMPACTED GRANULAR BASE 0-3/4" (0-20 mm)
- SUBGRADE

www.techobloc.com

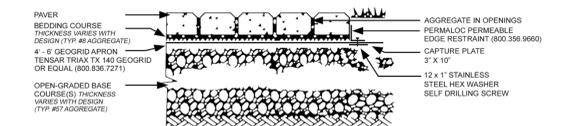
CADETAILS, EDGE PLASTIC 6/2020

### REFERENCE IMAGES

(THE IMAGES BELOW ARE SIMILAR IN COLOR/STYLE/SPECIFICATION)



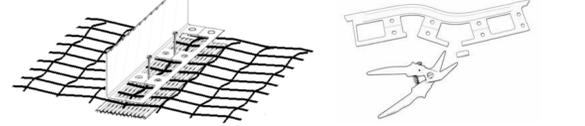
#### DIAGRAM 1



#### DIAGRAM 2



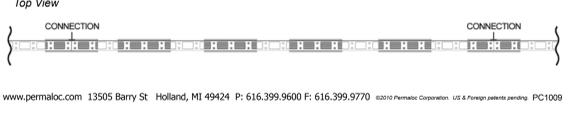
#### DIAGRAM 3



#### DIAGRAM 4



#### DIAGRAM 5



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